

HITACHI Inspire the Next

Using ML and AI to Speed-Up Large-Scale Optimization Problems

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Increasing complexity

- Digitalization of industrial production processes
- Maximize synergies through more integrated operations
- Scheduling problems larger → both modeling and solution procedures are cumbersome
- Automatize the decision making

Common approaches to speed up the optimization

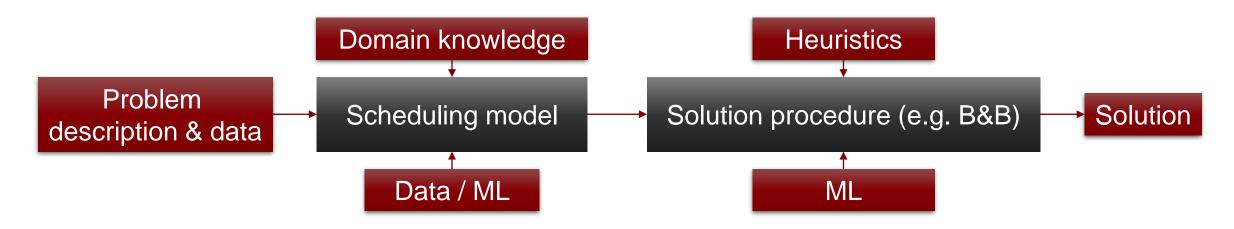
- Simplify the problem (i.e., balancing between the solution quality and computing time)
- Apply heuristics to reduce solution space
- Deploy simulation tools to predict complex variable values
- Use decomposition: Divide the problem into smaller subproblems
- + mixture of all of the above





Main steps

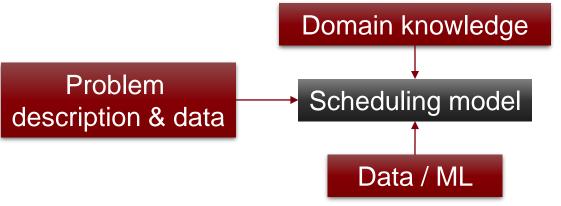
- Building the model often manual effort
 - User / Operator: Apply domain knowledge
 - Automated: Data processing
- Solving the model (mostly 100% automated) but the solution engine can be supported by
 - Manually defined heuristics based on problem understanding
 - Machine Learning (designed by an expert)





Use ML to reduce the sometimes significant and error-prone engineering efforts that can occupy highly-trained personnel on routine tasks

- Can true domain expertise be reliably generated by a system that mainly builds on already existing data?
- If using ML, it is important that the system identifies its own capability limitations / boundaries!
- Modeling of true problems require domain knowledge / problem understanding + data
- Machine Learning can contribute to e.g.
 - Processing large datasets (clustering, forecasting, ...)
 - Parameter tuning, surrogate modeling
 - Automatically generated constraints (ALAMO)
 - Creation of cuts



Many contributions in the literature!



"The Dream"

In an ideal world we can train a prediction model such that it can immediately give a close-to-optimal solution to any Solution scheduling problem instance Predict Hidden Output Input layer layer lavers ML-Model Tabular Data with Training Preprocessing Feature f(x)Raw only selected cleaned and extraction 55 data scaled data variables Input data ٠ Output (e.g. from optimization) • Scheduling Problem Instance

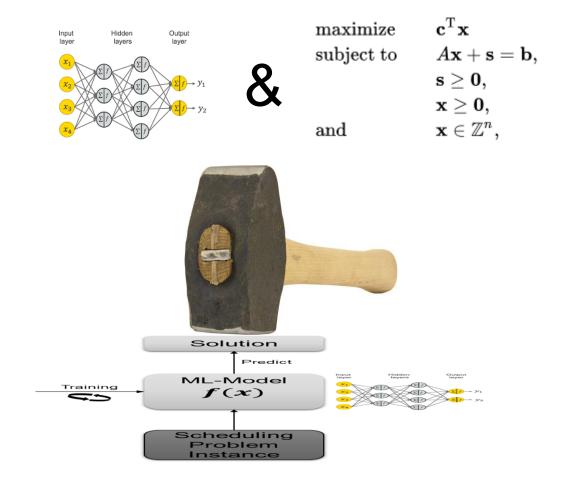
Solution

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"Reality" - Many avenues, no clear "winner"

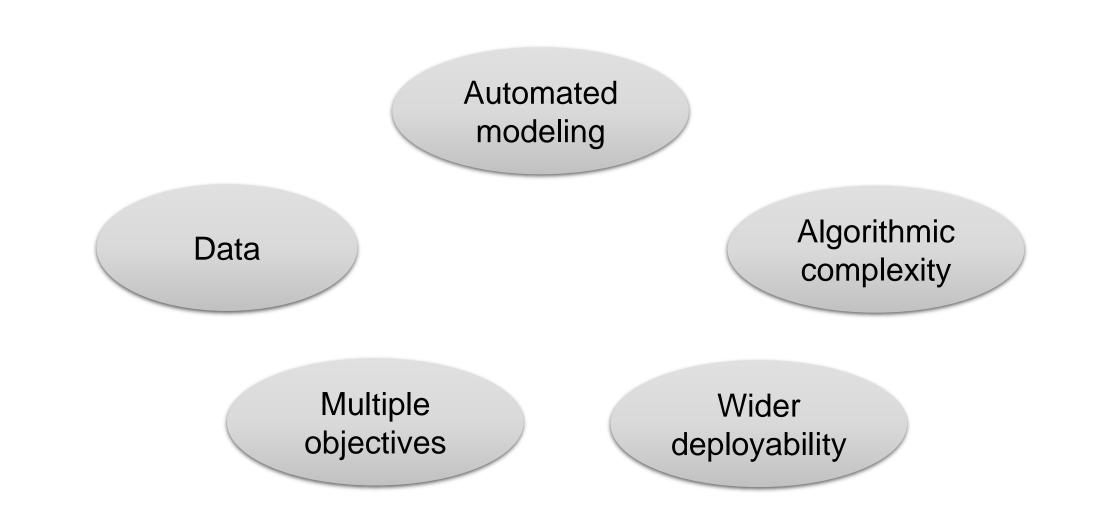
Use machine learning to

- Dynamically generate more accurate (up-to-date) scheduling parameters – "forgetting factor"?
- Creating more generic decision-making patterns solving part of the problem
- Understand and learn to solve a problem (Xavier et al., 2019)
 - ML in B&B search e.g. ECOLE (Provoust et al., 2020)
- IBM CPLEX/Gurobi: Automatically decide upon algorithmic choices in solving QPs, tune parameters during solution
- Use deep reinforcement learning in process scheduling, e.g. OR-GYM (Hubbs et al., 2020b)
- Deploy reinforcement learning to decide on the timing of rescheduling, scheduling algorithms and time budget for the optimization (hyperparameters)



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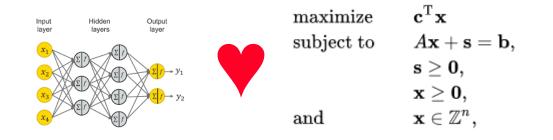






Combining machine learning to support or complement mixed integer linear programming – already many contributions

- So far no silver-bullet (will there ever be...)
- Largest benefits (at least "low hanging fruit") seem to come from effectively combining ML-prediction or clustering & MILP-solution
 - Rather on the modeling than solution level
- Important to have realistic expectations
 - Hype vs. reality
- Needed: Sufficiently large, shared datasets for development
- MILP alone will "hit the wall"
 - Some form of collaborative approaches will become the standard for efficient and successful solution of complex scheduling problems
- Data does not go anywhere... and problems are growing!





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